FINISHED FILTER ROD DESCRIPTIVE

CABARRUS COUNTY
MARLBORO LIGHTS 83MM REGULAR FTB - CORK/WHITE TIPPING
BRAND CODE-00690 (STD)(CW)

EFFECTIVE DATE: 06/14/96
STANDARD PRODUCTION
CORK WHITE TIPPING

APPLIES TO EXPORT FORMULAS:

9	16	22	29	30	32	38	39	42	43
53	65	71	75	80	81	85	96	105	110
116	117	127	153	170	304	308	310	323	353
422									

MACHINE TYPE	:	KDF-2		
FILTER ROD LENGTH	:	108.0	MM	
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)	
NUMBER UP	:	4		
PLUG LENGTH	:	27.0	MM	
ROD R.T.D.	:	391	MM H20 (TOTAL ENCAP)	
PLUG R.T.D.	:	100	MM H20	
PLASTICIZER	:	TRIACETIN PZ		05-800-A
APPLICATION PERCENT	:	8.00	% OF DRY WEIGHT	
APPLICATION WEIGHT	:	5.32	GRAMS/100 RODS	1.33 GRAMS/25 RODS
FILTER TOW	:	FT-777 #10 (EASTMAN)		05-777-E
	:	FT-777 #10 (CELANESE)		05-777-C
DENIER PER FILAMENT	:	2.7		
TOTAL DENIER	:	35,000		
CROSS SECTION	:	# 10		
PLUG WRAP	:	26.25MM X 6000M KC 45-M1		06-362-A
ANCHOR ADHESIVE	:	FULLER WB 3918 RL		61-066-A
GLUE APP. FOR ANCH. ADH	:	SINGLE GLUE LINE		
LAP ADHESIVE	:	FULLER HM 8229CH		61-428-A
DRY WEIGHT	:	66.52	GRAMS/100 RODS	16.63 GRAMS/25 RODS
DRY WEIGHT W/ GLUE	:	66.76	GRAMS/100 RODS	16.69 GRAMS/25 RODS
WET WEIGHT W/ GLUE	:	72.08	GRAMS/100 RODS	18.02 GRAMS/25 RODS

SAP CROSS REFERENCE #: FILTER: B07670

2054443719

REASON FOR CHANGE : SPECIFICATION UPDATED TO REFLECT ALL EXPORT
: FORMULAS CURRENTLY APPLICABLE TO THIS SPEC.
: NO OTHER CHANGES.

PREPARED BY : ALLYSON M. MILBURN
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APPROVED BY: Janice M Buse

SUPERCEDES SPECIFICATION DATED: 2/19/96

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